## **Listing of Claims**

## WHAT IS CLAIMED IS:

- 1. (Currently Amended) An organohydrosiloxane composition comprising:
  - a. one or more organohydrosiloxane compounds selected from a group consisting of: one or more linear organohydrosiloxane compounds, a mixture of linear organohydrosiloxane compounds, a mixture of linear and cyclic organohydrosiloxane compounds, and any combinations thereof, each compound having at least one [-HSiR-O-] unit, wherein R = C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkyl, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and
  - b. an antioxidant compound of Formula (1),

$$R^4$$
 $R^5$ 
 $R^3$ 
 $R^2$ 
 $R^1$ 
 $R^1$ 

wherein the antioxidant compound is a phenolic compound and is present in an amount between about 1 ppm to about 5000 ppm, and wherein R<sup>1</sup> through R<sup>5</sup> are each independently H, OH, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkyl, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkoxy or substituted or unsubstituted aryl.

## 2. (Canceled)

 (Currently Amended) The composition of claim <u>1</u> 2, wherein said one or more linear compounds have a formula according to Formula (3),

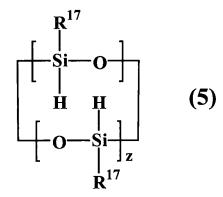
$$R^{12} - S_{i}^{13} - O + S_{i}^{10} - O + S_{i}^{10} - O + S_{i}^{14} - O + S_{i}^{15} -$$

wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; x is about 1 to about 20; and x can equal 0 when at least one of  $R^{11}$  through  $R^{16}$  is H.

- 4. (Original) The composition of claim 3, wherein R<sup>10</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; R<sup>11</sup> through R<sup>16</sup> is methyl, ethyl, propyl, butyl, cyclohexyl or H; and x is about 1 to about 8.
- 5. (Original) The composition of claim 3, wherein said linear organohydrosiloxanes of Formula (3) are selected from the group consisting of:1,1,1,3,3-pentamethyldisiloxane, 1,1,1,3,3-pentaethyldisiloxane, 1,1,1,3,3-pentaphenyldisiloxane, 1,1,1,3,3-penta(4-methylphenyl)disiloxane, 1,1,5,5-tetramethyl-3-ethyltrisiloxane, 1,1,5,5-pentamethyltrisiloxane, 1,1,3,5,5-pentamethyltrisiloxane, 1,1,3,5,5-pentaphenyltrisiloxane, 1,1,3,5,5-penta(4-methylphenyl)trisiloxane, 1,1,1,5,5,5-heptamethyl-3-ethyltrisiloxane,

- 1,1,1,5,5,5-heptaethyl-3-methyltrisiloxane, 1,1,1,3,5,5,5heptamethyltrisiloxane, 1,1,1,3,5,5,5-heptaethyltrisiloxane, 1,1,1,3,5,5,5heptaphenyltrisiloxane, 1,1,1,3,5,5,5-hepta(4-methylphenyl)trisiloxane, 1,1,3,5,7,7-hexamethyltetrasiloxane, 1,1,3,5,7,7-hexaethyltetrasiloxane, 1,1,3,5,7,7-hexaphenyltetrasiloxane, 1,1,3,5,7,7-hexa(4methylphenyl)tetrasiloxane, 1,1,1,3,5,7,7,7-octamethyltetrasiloxane, 1,1,1,3,5,7,7,0 ctaethyltetrasiloxane, 1,1,1,3,5,7,7,7octaphenyltetrasiloxane, 1,1,1,3,5,7,7,7-octa(4methylphenyl)tetrasiloxane, 1,1,3,5,7,9,9-heptamethylpentasiloxane, 1,1,3,5,7,9,9-heptamethylpentasiloxane, 1,1,3,5,7,9,9heptaethylpentasiloxane, 1,1,3,5,7,9,9-heptaphenylpentasiloxane, 1,1,3,5,7,9,9-hepta(4-methylphenyl)pentasiloxane, 1,1,1,3,5,7,9,9,9nonamethylpentasiloxane, 1,1,1,3,5,7,9,9,9- nonaethylpentasiloxane, 1,1,1,3,5,7,9,9,9- nonaphenylpentasiloxane, 1,1,1,3,5,7,9,9,9- nona(4methylphenyl)pentasiloxane, 1,1,3,5,7,9,11,11-octaamethylhexasiloxane, 1,1,3,5,7,9,11,11-octaethylhexasiloxane, 1,1,3,5,7,9,11,11octaphenylhexasiloxane, 1,1,3,5,7,9,11,11-octa(4methylphenyl)hexasiloxane, 1,1,1,3,5,7,9,11,11,11decamethylhexasiloxane, 1,1,1,3,5,7,9,11,11,11-decaethylhexasiloxane. 1,1,1,3,5,7,9,11,11,11-decaphenylhexasiloxane, 1,1,1,3,5,7,9,11,11,11deca(4-methylphenyl)hexasiloxane, and any combinations thereof.
- 6. (Currently Amended) The composition of claim 1 2, wherein said one or more linear compounds have a formula according to Formula (4),

- wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and y is about 0 to about 20.
- 7. (Original) The composition of claim 6, wherein R<sup>10</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; R<sup>11</sup> through R<sup>16</sup> is methyl, ethyl, propyl, butyl, cyclohexyl or H; and y is about 0 to about 8.
- (Original) The composition of claim 6, wherein said linear 8. organohydrosiloxanes of Formula (4) are selected from the group consisting of: 1,1-diethyl-3,3-dimethyldisiloxane, 1,1,3,3tetramethyldisiloxane, 1,1,3,3-tetraethyltrisiloxane, 1,1,3,3tetraphenyldisiloxane, 1,1,3,3-tetra(4-methylphenyl)disiloxane, 1,1,5,5tetramethyl-3,3-diethyltrisiloxane, 1,1,5,5-tetraethyl-3,3dimethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5hexaethyltrisiloxane, 1,1,3,3,5,5-hexaphenyltrisiloxane, 1,1,3,3,5,5hexa(4-methylphenyl)trisiloxane, 1,1,3,3,5,5,7,7-octamethyltetrasiloxane, 1,1,3,5,7,7-octaethyltetrasiloxane, 1,1,3,3,5,5,7,7-octaphenyltetrasiloxane, 1,1,3,3,5,5,7,7-octa(4-methylphenyl)tetrasiloxane, 1,1,3,3,5,5,7,7,9,9decamethylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-decaethylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-decaphenylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-deca(4methylphenyl)pentasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11dodecaamethylhexasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11dodecaethylhexasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11dodecaphenylhexasiloxane, and 1,1,3,3,5,5,7,7,9,9,11,11-dodeca(4methylphenyl)hexasiloxane, and any combinations thereof.
- 9. (Currently Amended) The composition of claim 1 2, wherein said one or more cyclic compounds have a formula according to Formula (5),



wherein  $R^{17}$  is independently  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and z is about 2 to about 21.

- 10. (Original) The composition of claim 9, wherein R<sup>17</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; and z is about 2 to about 11.
- 11. (Original) The composition of claim 9, wherein said cyclic organohydrosiloxanes of Formula (5) are selected from the group consisting of: 1,3,5-trimethylcyclotrisiloxane, 1,3,5-triethylcyclotrisiloxane, 1,3,5-triphenylcyclotrisiloxane, 1,3,5-tri(4-methylphenyl)cyclotrisiloxane, 1,3,5,7-tetramethylcyclotetrasiloxane, 1,3,5,7-tetraethylcyclotetrasiloxane, 1,3,5,7-tetraethylcyclotetrasiloxane, 1,3,5,7-tetra(4-methylphenyl)cyclotetrasiloxane, 1,5-dimethyl-3,7-diethylcyclotetrasiloxane, 1,3-dimethyl-5,7-diethylcyclotetrasiloxane, 1,3,5,7,9-pentamethylcyclopentasiloxane, 1,3,5,7,9-pentaphenylcyclopentasiloxane, 1,3,5,7,9-penta(4-methylphenyl)cyclopentasiloxane, 1,3,5,7,9,11-hexaethylcyclohexasiloxane, 1,3,5,7,9,11-hexaethylcyclohexasiloxane, 1,3,5,7,9,11-hexa(4-methylphenyl)cyclohexasiloxane, 1,5,9-trimethyl-3,7,11-

- triethylcyclohexasiloxane, 1,3,5-trimethyl-7,9,11-triethylcyclohexasiloxane, and any combinations thereof.
- 12. (Original) The composition of claim 1, wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl.
- 13. (Original) The composition of claim 1, wherein said antioxidant compound of Formula (1) is selected from the group consisting of: phenol, hydroquinone, 4-methylphenol, 3-methylphenol, 2-methylphenol, 4-ethylphenol, 4-propylphenol, 4-iso-propylphenol, 4-butylphenol, 4-secbutylphenol, 4-iso-butylphenol, 4-tert-butylphenol, 4-methoxyphenol, 3-methoxyphenol, 2-methoxyphenol, 4-ethoxyphenol, 4-propoxyphenol, 4-butoxyphenol, 2,4-di-tert-butylphenol, 2-(1-methylbutyl)phenol, 2-(benzyloxy)phenol, 2-tert-butyl-6-methylphenol, 3,4,5-trimethoxyphenol, 3-ethoxy-4-methylphenol, 4-benzyloxyphenol, 4-benzyl-2,6-di-tert-butylphenol, 2-(2-butenyl)phenol, 2-(4-methylbenzyl)phenol, 2,6-di-tert-butyl-4-methylphenol (BHT), 1,2-dihydroxybenzene, 2,4,6-tris-benzyloxyphenol, 2,4-dicyclohexyl-5-methylphenol, 6-tert-butyl-1,2-dihydroxybenzene, and any combinations thereof.
- 14. (Original) The composition of claim 1, wherein said antioxidant compound is present in an amount about 1 ppm to about 1000 ppm.
- 15. (Original) The composition of claim 1, wherein said antioxidant compound is present in an amount about 25 ppm to about 200 ppm.
- 16. (Original) An organohydrosiloxane composition comprising:
  - a. one or more organohydrosiloxane compounds, each having at least one [-HSiR-O-] unit, wherein  $R = C_1-C_{18}$  linear, branched, or cyclic

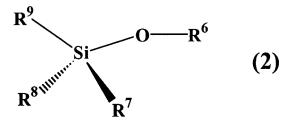
alkyl, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;

b. an antioxidant compound of Formula (1),

$$R^4$$
 $R^5$ 
 $R^3$ 
 $R^2$ 
 $R^1$ 
 $R^1$ 

wherein the antioxidant compound is a phenolic compound and is present in an amount between about 1 ppm to about 5000 ppm, and wherein  $R^1$  through  $R^5$  are each independently H, OH,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy or substituted or unsubstituted aryl; and

c. an alkoxysilane of Formula (2),



wherein said alkoxysilane is present in an amount between about 1 ppm and about 5000 ppm; and wherein  $R^6$  is a  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl or substituted or unsubstituted aryl; and  $R^7$ ,  $R^8$ , and  $R^9$  are independently H,  $C_1$ - $C_{18}$  linear, branched, or

cyclic alkyl, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkoxy or substituted or unsubstituted aryl.

- 17. (Original) The composition of claim 16, wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, or tert-butyl.
- (Original) The composition of claim 16, wherein said antioxidant compound of Formula (1) is selected from the group consisting of: phenol, hydroquinone, 4-methylphenol, 3-methylphenol, 2-methylphenol, 4-ethylphenol, 4-propylphenol, 4-iso-propylphenol, 4-butylphenol, 4-secbutylphenol, 4-iso-butylphenol, 4-tert-butylphenol, 4-methoxyphenol, 3-methoxyphenol, 2-methoxyphenol, 4-ethoxyphenol, 4-propoxyphenol, 4-butoxyphenol, 2-methoxyphenol, 2-(1-methylbutyl)phenol, 2-(benzyloxy)phenol, 2-tert-butyl-6-methylphenol, 3,4,5-trimethoxyphenol, 3-ethoxy-4-methylphenol, 4-benzyloxyphenol, 4-benzyl-2,6-di-tert-butyl-henol, 2-(2-butenyl)phenol, 2-(4-methylbenzyl)phenol, 2,6-di-tert-butyl-4-methylphenol (BHT), 1,2-dihydroxybenzene, 2,4,6-tris-benzyloxyphenol, 2,4-dicyclohexyl-5-methylphenol, 6-tert-butyl-1,2-dihydroxybenzene, and any combinations thereof.
- 19. (Original) The composition of claim 16, wherein said antioxidant compound is present in an amount about 1 ppm to about 1000 ppm.
- 20. (Original) The composition of claim 16, wherein said antioxidant compound is present in an amount about 25 ppm to about 200 ppm.
- 21. (Original) The composition of claim 16, wherein R<sup>6</sup> is methyl, ethyl, or propyl; and R<sup>7</sup>, R<sup>8</sup> and R<sup>9</sup> are methyl, ethyl, propyl, methoxy, ethoxy or propoxy.

22. (Original) The composition of claim 16, wherein said alkoxysilane of Formula (2) is selected from the group consisting of: trimethylmethoxysilane, triethylmethoxysilane, tripropylmethoxysilane, triphenylmethoxysilane, tri(4-methylphenyl)methoxysilane, dimethyldimethoxysilane, diethyldimethoxysilane, dipropyldimethoxysilane, diphenyldimethoxysilane, di(4methylphenyl)dimethoxysilane, methyltrimethoxysilane. ethyltrimethoxysilane, propyltrimethoxysilane, phenyltrimethoxysilane, 4methylphenyltrimethoxysilane, trimethylethoxysilane, triethylethoxysilane, tripropylethoxysilane, triphenylethoxysilane, tri(4methylphenyl)ethoxysilane, dimethyldiethoxysilane, diethyldiethoxysilane, dipropyldiethoxysilane, diphenyldiethoxysilane, di(4methylphenyl)diethoxysilane, methyltriethoxysilane, ethyltriethoxysilane, propyltriethoxysilane, phenyltriethoxysilane, 4methylphenyltriethoxysilane, trimethylpropoxysilane, triethylpropoxysilane, tripropylpropoxysilane, triphenylpropoxysilane, tri(4methylphenyl)propoxysilane, dimethyldipropoxysilane, diethyldipropoxysilane, dipropyldipropoxysilane, diphenyldipropoxysilane, di(4-methylphenyl)dipropoxysilane, methyltripropoxysilane, ethyltripropoxysilane, propyltripropoxysilane, phenyltripropoxysilane, 4methylphenyltripropoxysilane, trimethylbutoxysilane, triethylbutoxysilane, tripropylbutoxysilane, triphenylbutoxysilane, tri(4methylphenyl)butoxysilane, dimethyldibutoxysilane, diethyldibutoxysilane, dipropyldibutoxysilane, diphenyldibutoxysilane, di(4methylphenyl)dibutoxysilane, methyltributoxysilane, ethyltributoxysilane, propyltributoxysilane, phenyltributoxysilane, 4methylphenyltributoxysilane, trimethylphenoxysilane, triethylphenoxysilane, tripropylphenoxysilane, triphenylphenoxysilane, tri(4-methylphenyl)phenoxysilane, dimethyldiphenoxysilane, diethyldiphenoxysilane, dipropyldiphenoxysilane, diphenyldiphenoxysilane, di(4-methylphenyl)diphenoxysilane,

methyltriphenoxysilane, ethyltriphenoxysilane, propyltriphenoxysilane, phenyltriphenoxysilane, 4-methylphenyltriphenoxysilane, trimethyl(4-methylphenoxy)silane, tripropyl(4-methylphenoxy)silane, triphenyl(4-methylphenoxy)silane, tri(4-methylphenoxy)silane, triphenyl(4-methylphenoxy)silane, tri(4-methylphenoxy)silane, dimethyldi(4-methylphenoxy)silane, dipropyldi(4-methylphenoxy)silane, dipropyldi(4-methylphenoxy)silane, di(4-methylphenoxy)silane, di(4-methylphenoxy)silane, methyltri(4-methylphenoxy)silane, propyltri(4-methylphenoxy)silane, propyltri(4-methylphenoxy)silane, and any combinations thereof.

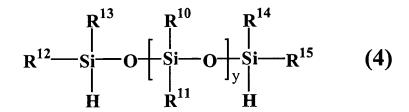
- 23. (Original) The composition of claim 16, wherein said alkoxysilane is present in an amount about 10 ppm to about 2500 ppm.
- 24. (Original) The composition of claim 16, wherein said alkoxysilane is present in an amount about 100 ppm to about 1000 ppm.
- 25. (Original) The composition of claim 16, wherein said one or more organohydrosiloxane compounds are one or more linear compounds, one or more cyclic compounds, and any combinations thereof.
- 26. (Original) The composition of claim 25, wherein said one or more linear compounds have a formula according to Formula (3),

$$R^{12} - S_{i}^{13} - O + S_{i}^{10} - O + S_{i}^{10} - O + S_{i}^{14} - O + S_{i}^{15} -$$

- wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; x is about 1 to about 20; and x can equal 0 when at least one of  $R^{11}$  through  $R^{16}$  is H.
- 27. (Original) The composition of claim 26, wherein R<sup>10</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; R<sup>11</sup> through R<sup>16</sup> is methyl, ethyl, propyl, butyl, cyclohexyl or H; and x is about 1 to about 8.
- (Original) The composition of claim 26, wherein said linear 28. organohydrosiloxanes of Formula (3) are selected from the group consisting of:1,1,1,3,3-pentamethyldisiloxane, 1,1,1,3,3pentaethyldisiloxane, 1,1,1,3,3-pentaphenyldisiloxane, 1,1,1,3,3-penta(4methylphenyl)disiloxane, 1,1,5,5-tetramethyl-3-ethyltrisiloxane, 1,1,5,5tetraethyl-3-methyltrisiloxane, 1,1,3,5,5-pentamethyltrisiloxane, 1,1,3,5,5pentaethyltrisiloxane, 1,1,3,5,5-pentaphenyltrisiloxane, 1,1,3,5,5-penta(4methylphenyl)trisiloxane, 1,1,1,5,5,5-heptamethyl-3-ethyltrisiloxane, 1,1,1,5,5,5-heptaethyl-3-methyltrisiloxane, 1,1,1,3,5,5,5heptamethyltrisiloxane, 1,1,1,3,5,5,5-heptaethyltrisiloxane, 1,1,1,3,5,5,5heptaphenyltrisiloxane, 1,1,1,3,5,5,5-hepta(4-methylphenyl)trisiloxane, 1,1,3,5,7,7-hexamethyltetrasiloxane, 1,1,3,5,7,7-hexaethyltetrasiloxane, 1.1.3.5.7.7-hexaphenyltetrasiloxane, 1,1,3,5,7,7-hexa(4methylphenyl)tetrasiloxane, 1,1,1,3,5,7,7,7-octamethyltetrasiloxane, 1,1,1,3,5,7,7,7-octaethyltetrasiloxane, 1,1,1,3,5,7,7,7octaphenyltetrasiloxane, 1,1,1,3,5,7,7,7-octa(4methylphenyl)tetrasiloxane, 1,1,3,5,7,9,9-heptamethylpentasiloxane, 1,1,3,5,7,9,9-heptamethylpentasiloxane, 1,1,3,5,7,9,9heptaethylpentasiloxane, 1,1,3,5,7,9,9-heptaphenylpentasiloxane, 1,1,3,5,7,9,9-hepta(4-methylphenyl)pentasiloxane, 1,1,1,3,5,7,9,9,9-

nonamethylpentasiloxane, 1,1,1,3,5,7,9,9,9- nonaethylpentasiloxane, 1,1,1,3,5,7,9,9,9- nona(4-methylphenyl)pentasiloxane, 1,1,3,5,7,9,11,11-octaamethylhexasiloxane, 1,1,3,5,7,9,11,11-octaethylhexasiloxane, 1,1,3,5,7,9,11,11-octaethylhexasiloxane, 1,1,3,5,7,9,11,11-octa(4-methylphenyl)hexasiloxane, 1,1,1,3,5,7,9,11,11,11-decaethylhexasiloxane, 1,1,1,3,5,7,9,11,11,11-decaethylhexasiloxane, 1,1,1,3,5,7,9,11,11,11-decaethylphenyl)hexasiloxane, 1,1,1,3,5,7,9,11,11,11-deca(4-methylphenyl)hexasiloxane, and any combinations thereof.

29. (Original) The composition of claim 25, wherein said one or more linear compounds have a formula according to Formula (4),

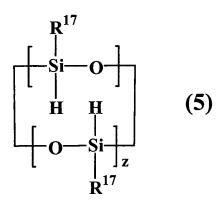


wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and y is about 0 to about 20.

- 30. (Original) The composition of claim 29, wherein R<sup>10</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; R<sup>11</sup> through R<sup>16</sup> is methyl, ethyl, propyl, butyl, cyclohexyl or H; and y is about 0 to about 8.
- 31. (Original) The composition of claim 29, wherein said linear organohydrosiloxanes of Formula (4) are selected from the group consisting of: 1,1-diethyl-3,3-dimethyldisiloxane, 1,1,3,3-

tetramethyldisiloxane, 1,1,3,3-tetraethyltrisiloxane, 1,1,3,3-tetraphenyldisiloxane, 1,1,3,3-tetra(4-methylphenyl)disiloxane, 1,1,5,5-tetramethyl-3,3-diethyltrisiloxane, 1,1,5,5-tetraethyl-3,3-dimethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5-hexaethyltrisiloxane, 1,1,3,3,5,5-hexaphenyltrisiloxane, 1,1,3,3,5,5-hexa(4-methylphenyl)trisiloxane, 1,1,3,3,5,5,7,7-octamethyltetrasiloxane, 1,1,3,3,5,5,7,7-octamethyltetrasiloxane, 1,1,3,3,5,5,7,7-octaethyltetrasiloxane, 1,1,3,3,5,5,7,7-octaethylphenyl)tetrasiloxane, 1,1,3,3,5,5,7,7,9,9-decamethylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-decaethylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-deca(4-methylphenyl)pentasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11-dodecaethylhexasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11-dodecaethylhexasiloxane, and 1,1,3,3,5,5,7,7,9,9,11,11-dodeca(4-methylphenyl)hexasiloxane, and 1,1,3,3,5,5,7,7,9,9,11,11-dodeca(4-methylphenyl)hexasiloxane, and any combinations thereof.

32. (Original) The composition of claim 25, wherein said one or more cyclic compounds have a formula according to Formula (5),



wherein  $R^{17}$  is independently  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and z is about 2 to about 21.

Amendment Serial No. 10/665,739

- 33. (Original) The composition of claim 32, wherein R<sup>17</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; and z is about 2 to about 11.
- 34. (Original) The composition of claim 32, wherein said cyclic organohydrosiloxanes of Formula (5) are selected from the group consisting of: 1,3,5-trimethylcyclotrisiloxane, 1,3,5-triethylcyclotrisiloxane, 1,3,5-triphenylcyclotrisiloxane, 1,3,5-tri(4-methylphenyl)cyclotrisiloxane, 1,3,5,7-tetramethylcyclotetrasiloxane, 1,3,5,7-tetraethylcyclotetrasiloxane, 1,3,5,7-tetraphenylcyclotetrasiloxane, 1,3,5,7-tetra(4methylphenyl)cyclotetrasiloxane, 1,5-dimethyl-3,7diethylcyclotetrasiloxane, 1,3-dimethyl-5,7-diethylcyclotetrasiloxane. 1,3,5,7,9-pentamethylcyclopentasiloxane, 1,3,5,7,9pentaethylcyclopentasiloxane, 1,3,5,7,9-pentaphenylcyclopentasiloxane, 1,3,5,7,9-penta(4-methylphenyl)cyclopentasiloxane, 1,3,5,7,9,11hexamethylcyclohexasiloxane, 1,3,5,7,9,11-hexaethylcyclohexasiloxane, 1,3,5,7,9,11-hexaphenylcyclohexasiloxane, 1,3,5,7,9,11-hexa(4methylphenyl)cyclohexasiloxane, 1,5,9-trimethyl-3,7,11triethylcyclohexasiloxane, 1,3,5-trimethyl-7,9,11-triethylcyclohexasiloxane, and any combinations thereof.
- 35. (Original) The composition of claim 16, wherein said composition comprises:
  - a. one or more organohydrosiloxane compounds of Formula (3),

$$R^{12} - S_{i}^{13} - O - \begin{cases} R^{10} & R^{14} \\ S_{i}^{10} & S_{i}^{14} \\ S_{i}^{10} & R^{15} \end{cases}$$
(3)

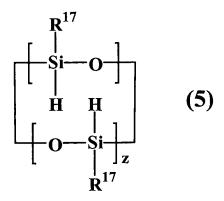
wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl, and  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; x is about 1 to about 20; and x can equal 0 when at least one of  $R^{11}$  through  $R^{16}$  is H;

- b. an antioxidant compound of said Formula (1), wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl; and
- c. an alkoxysilane of said Formula (2), wherein R<sup>6</sup> is methyl, ethyl, or propyl; and R<sup>7</sup>, R<sup>8</sup> and R<sup>9</sup> are methyl, ethyl, propyl, methoxy, ethoxy or propoxy.
- 36. (Original) The composition of claim 16, wherein said composition comprises:
  - a. one or more organohydrosiloxane compounds of Formula (4),

$$R^{12} - S_{i}^{13} - O + S_{i}^{10} - O + S_{i}^{10} - O + S_{i}^{14} - O + S_{i}^{15} -$$

wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl, and  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and y is about 0 to about 20;

- b. an antioxidant compound of said Formula (1), wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl; and
- c. an alkoxysilane of said Formula (2), wherein R<sup>6</sup> is methyl, ethyl, or propyl; and R<sup>7</sup>, R<sup>8</sup> and R<sup>9</sup> are methyl, ethyl, propyl, methoxy, ethoxy or propoxy.
- 37. (Original) The composition of claim 16, wherein said composition comprises:
  - a. one or more organohydrosiloxane compounds of Formula (5),



wherein  $R^{17}$  is independently  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and z is about 2 to about 21;

- b. an antioxidant compound of said Formula (1), wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl; and
- c. an alkoxysilane of said Formula (2), wherein R<sup>6</sup> is methyl, ethyl, or propyl; and R<sup>7</sup>, R<sup>8</sup> and R<sup>9</sup> are methyl, ethyl, propyl, methoxy, ethoxy or propoxy.

- и п
- 38. (Withdrawn) A process for forming an oxide layer on a substrate comprising the steps of:
  - introducing an organohydrosiloxane composition into a gas stream,
     thereby forming a process vapor;
  - b. contacting a surface of said substrate with said process vapor; and
  - decomposing said process vapor, thereby forming said oxide layer on said substrate,

wherein the organohydrosiloxane composition comprises:

one or more organohydrosiloxane compounds, each having at least one [-HSiR-O-] unit, wherein  $R = C_1-C_{18}$  linear, branched, or cyclic alkyl,  $C_1-C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and

an antioxidant compound of Formula (1),

$$R^4$$
 $R^5$ 
 $R^3$ 
 $R^2$ 
 $R^1$ 
 $R^1$ 

wherein the antioxidant compound is a phenolic compound and is present in an amount between about 1 ppm to about 5000 ppm,

and wherein R<sup>1</sup> through R<sup>5</sup> are each independently H, OH, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkyl, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkoxy or substituted or unsubstituted aryl.

- 39. (Withdrawn) The process of claim 38, wherein said substrate is a semiconductor substrate.
- 40. (Withdrawn) The process of claim 38, wherein said oxide layer is a doped silicon oxide layer comprising a dopant selected from the group consisting of: hydrogen, carbon, nitrogen, and any combinations thereof.
- 41. (Withdrawn) The process of claim 38, wherein said oxide layer is a doped silicon oxide layer comprising a dopant selected from the group consisting of: arsenic, boron, phosphorous, and any combinations thereof.
- 42. (Withdrawn) The process of claim 38, wherein said gas stream comprises gas selected from the group consisting of: nitrogen, helium, argon, oxygen, ozone, ammonia, nitrous oxide, carbon dioxide, carbon monoxide, SiH<sub>4</sub>, silane, silicon tetrafluoride, hydrazine, and any combinations thereof.
- 43. (Withdrawn) The process of claim 38, wherein said process vapor further comprises a chemical precursor selected from the group consisting of: amines, aminoalcohols, silanes, siloxanes, alkanes, alkenes, alkynes, alcohols, esters, ketones, aldehydes, carboxylic acids, and any combinations thereof.
- 44. (Withdrawn) The process of claim 38, wherein said process vapor further comprises a chemical precursor selected from the group consisting of: arsines, alkylarsenates, phosphines, alkylphosphates, alkylphosphites, boranes, alkylborates, and any combinations thereof.

- (Withdrawn) The process of claim 38, wherein said decomposing step comprises a decomposing means selected from the group consisting of: plasma, heating, chemical reaction, and any combinations thereof.
- 46. (Withdrawn) The process of claim 45, wherein said heating means comprises a temperature between about 100°C and about 800°C.
- 47. (Withdrawn) The process of claim 38, wherein said one or more organohydrosiloxane compounds are one or more linear compounds, one or more cyclic compounds, and any combinations thereof.
- 48. (Withdrawn) The process of claim 47, wherein said one or more linear compounds have a formula according to Formula (3),

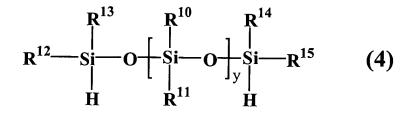
$$R^{12} - S_{i}^{13} - O - S_{i}^{10} -$$

wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; x is about 1 to about 20; and x can equal 0 when at least one of  $R^{11}$  through  $R^{16}$  is H.

- 49. (Withdrawn) The process of claim 48, wherein R<sup>10</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; R<sup>11</sup> through R<sup>16</sup> is methyl, ethyl, propyl, butyl, cyclohexyl or H; and x is about 1 to about 10.
- 50. (Withdrawn) The process of claim 48, wherein said linear organohydrosiloxanes of Formula (3) are selected from the group consisting of:1,1,1,3,3-pentamethyldisiloxane, 1,1,1,3,3pentaethyldisiloxane, 1,1,1,3,3-pentaphenyldisiloxane, 1,1,1,3,3-penta(4methylphenyl)disiloxane, 1,1,5,5-tetramethyl-3-ethyltrisiloxane, 1,1,5,5tetraethyl-3-methyltrisiloxane, 1,1,3,5,5-pentamethyltrisiloxane, 1,1,3,5,5pentaethyltrisiloxane, 1,1,3,5,5-pentaphenyltrisiloxane, 1,1,3,5,5-penta(4methylphenyl)trisiloxane, 1,1,1,5,5,5-heptamethyl-3-ethyltrisiloxane. 1,1,1,5,5,5-heptaethyl-3-methyltrisiloxane, 1,1,1,3,5,5,5heptamethyltrisiloxane, 1,1,1,3,5,5,5-heptaethyltrisiloxane, 1,1,1,3,5,5,5heptaphenyltrisiloxane, 1,1,1,3,5,5,5-hepta(4-methylphenyl)trisiloxane. 1,1,3,5,7,7-hexamethyltetrasiloxane, 1,1,3,5,7,7-hexaethyltetrasiloxane, 1.1.3.5,7,7-hexaphenyltetrasiloxane, 1,1,3,5,7,7-hexa(4methylphenyl)tetrasiloxane, 1,1,1,3,5,7,7,7-octamethyltetrasiloxane. 1,1,1,3,5,7,7,7-octaethyltetrasiloxane, 1,1,1,3,5,7,7,7octaphenyltetrasiloxane, 1,1,1,3,5,7,7,7-octa(4methylphenyl)tetrasiloxane, 1,1,3,5,7,9,9-heptamethylpentasiloxane, 1,1,3,5,7,9,9-heptamethylpentasiloxane, 1,1,3,5,7,9,9heptaethylpentasiloxane, 1,1,3,5,7,9,9-heptaphenylpentasiloxane. 1,1,3,5,7,9,9-hepta(4-methylphenyl)pentasiloxane, 1,1,1,3,5,7,9,9,9nonamethylpentasiloxane, 1,1,1,3,5,7,9,9,9- nonaethylpentasiloxane, 1,1,1,3,5,7,9,9,9- nonaphenylpentasiloxane, 1,1,1,3,5,7,9,9,9- nona(4methylphenyl)pentasiloxane, 1,1,3,5,7,9,11,11-octaamethylhexasiloxane, 1,1,3,5,7,9,11,11-octaethylhexasiloxane, 1,1,3,5,7,9,11,11octaphenylhexasiloxane, 1,1,3,5,7,9,11,11-octa(4methylphenyl)hexasiloxane, 1,1,1,3,5,7,9,11,11,11decamethylhexasiloxane, 1,1,1,3,5,7,9,11,11,11-decaethylhexasiloxane,

1,1,1,3,5,7,9,11,11,11-decaphenylhexasiloxane, 1,1,1,3,5,7,9,11,11,11-deca(4-methylphenyl)hexasiloxane, and any combinations thereof.

51. (Withdrawn) The process of claim 47, wherein said one or more linear compounds have a formula according to Formula (4),

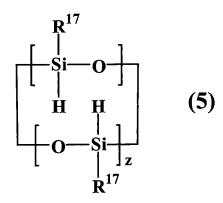


wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and y is about 0 to about 20.

- 52. (Withdrawn) The process of claim 51, wherein R<sup>10</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; R<sup>11</sup> through R<sup>16</sup> is methyl, ethyl, propyl, butyl, cyclohexyl or H; and y is about 0 to about 8.
- organohydrosiloxanes of Formula (4) are selected from the group consisting of: 1,1-diethyl-3,3-dimethyldisiloxane, 1,1,3,3-tetramethyldisiloxane, 1,1,3,3-tetraethyltrisiloxane, 1,1,3,3-tetraphenyldisiloxane, 1,1,3,3-tetraethyltrisiloxane, 1,1,3,3-tetramethyl-3,3-diethyltrisiloxane, 1,1,5,5-tetraethyl-3,3-dimethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5,7,7-octamethyltetrasiloxane, 1,1,3,5,7,7-octamethyltetrasiloxane, 1,1,3,3,5,5,7,7-octamethyltetrasiloxane, 1,1,3,3,5,5,7,7-octamethyltetrasiloxa

1,1,3,3,5,5,7,7-octa(4-methylphenyl)tetrasiloxane, 1,1,3,3,5,5,7,7,9,9-decamethylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-decaethylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-decaphenylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-deca(4-methylphenyl)pentasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11-dodecaethylhexasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11-dodecaethylhexasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11-dodeca(4-methylphenyl)hexasiloxane, and 1,1,3,3,5,5,7,7,9,9,11,11-dodeca(4-methylphenyl)hexasiloxane, and any combinations thereof.

54. (Withdrawn) The process of claim 47, wherein said one or more cyclic compounds have a formula according to Formula (5),



wherein  $R^{17}$  is independently  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and z is about 2 to about 21.

- 55. (Withdrawn) The process of claim 54, wherein R<sup>17</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; and z is about 2 to about 11.
- 56. (Withdrawn) The process of claim 54, wherein said cyclic organohydrosiloxanes of Formula (5) are selected from the group consisting of: 1,3,5-trimethylcyclotrisiloxane, 1,3,5-triethylcyclotrisiloxane,

- 1,3,5-triphenylcyclotrisiloxane, 1,3,5-tri(4-methylphenyl)cyclotrisiloxane, 1,3,5,7-tetramethylcyclotetrasiloxane, 1,3,5,7-tetraethylcyclotetrasiloxane, 1,3,5,7-tetra(4-methylphenyl)cyclotetrasiloxane, 1,5-dimethyl-3,7-diethylcyclotetrasiloxane, 1,3-dimethyl-5,7-diethylcyclotetrasiloxane, 1,3-dimethyl-5,7-diethylcyclotetrasiloxane, 1,3,5,7,9-pentamethylcyclopentasiloxane, 1,3,5,7,9-pentaethylcyclopentasiloxane, 1,3,5,7,9-pentaphenylcyclopentasiloxane, 1,3,5,7,9-penta(4-methylphenyl)cyclopentasiloxane, 1,3,5,7,9,11-hexaethylcyclohexasiloxane, 1,3,5,7,9,11-hexaethylcyclohexasiloxane, 1,3,5,7,9,11-hexa(4-methylphenyl)cyclohexasiloxane, 1,5,9-trimethyl-3,7,11-triethylcyclohexasiloxane, 1,3,5-trimethyl-7,9,11-triethylcyclohexasiloxane, and any combinations thereof.
- 57. (Withdrawn) The process of claim 38, wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl.
- (Withdrawn) The process of claim 38, wherein said antioxidant compound of Formula (1) is selected from the group consisting of: phenol, hydroquinone, 4-methylphenol, 3-methylphenol, 2-methylphenol, 4-ethylphenol, 4-propylphenol, 4-iso-propylphenol, 4-butylphenol, 4-secbutylphenol, 4-iso-butylphenol, 4-tert-butylphenol, 4-methoxyphenol, 3-methoxyphenol, 2-methoxyphenol, 4-ethoxyphenol, 4-propoxyphenol, 4-butoxyphenol, 2-di-tert-butylphenol, 2-(1-methylbutyl)phenol, 2-(benzyloxy)phenol, 2-tert-butyl-6-methylphenol, 3,4,5-trimethoxyphenol, 3-ethoxy-4-methylphenol, 4-benzyloxyphenol, 4-benzyl-2,6-di-tert-butyl-henol, 2-(2-butenyl)phenol, 2-(4-methylbenzyl)phenol, 2,6-di-tert-butyl-4-methylphenol (BHT), 1,2-dihydroxybenzene, 2,4,6-tris-benzyloxyphenol, 2,4-dicyclohexyl-5-methylphenol, 6-tert-butyl-1,2-dihydroxybenzene, and any combinations thereof.

- 59. (Withdrawn) The process of claim 38, wherein said antioxidant compound is present in an amount between about 1 ppm to about 1000 ppm.
- 60. (Withdrawn) A process for forming an oxide layer on a substrate comprising the steps of:
  - introducing an organohydrosiloxane composition into a gas stream,
     thereby forming a process vapor;
  - b. contacting a surface of said substrate with said process vapor; and
  - decomposing said process vapor, thereby forming said oxide layer on said substrate,

wherein the organohydrosiloxane composition comprises:

one or more organohydrosiloxane compounds, each having at least one [-HSiR-O-] unit, wherein  $R = C_1-C_{18}$  linear, branched, or cyclic alkyl,  $C_1-C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;

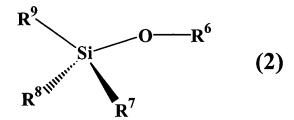
an antioxidant compound of Formula (1),

$$R^3$$
 $R^2$ 
 $R^5$ 
 $R^5$ 
 $R^5$ 
 $R^1$ 

wherein the antioxidant compound is a phenolic compound and is present in an amount between about 1 ppm to about 5000 ppm,

and wherein R<sup>1</sup> through R<sup>5</sup> are each independently H, OH, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkyl, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkoxy or substituted or unsubstituted aryl; and

an alkoxysilane of Formula (2),



wherein said alkoxysilane is present in an amount between about 1 ppm to about 5000 ppm; and wherein R<sup>6</sup> is a C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkyl or substituted or unsubstituted aryl; and R<sup>7</sup>, R<sup>8</sup>, and R<sup>9</sup> are independently H, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkyl, C<sub>1</sub>-C<sub>18</sub> linear, branched, or cyclic alkoxy or substituted or unsubstituted aryl.

- 61. (Withdrawn) The process of claim 60, wherein said substrate is a semiconductor substrate.
- 62. (Withdrawn) The process of claim 60, wherein said oxide layer is a doped silicon oxide layer comprising a dopant selected from the group consisting of: hydrogen, carbon, nitrogen, and any combinations thereof.
- 63. (Withdrawn) The process of claim 60, wherein said oxide layer is a doped silicon oxide layer comprising a dopant selected from the group consisting of: arsenic, boron, phosphorous, and any combinations thereof.

Amendment Serial No. 10/665,739

- 64. (Withdrawn) The process of claim 60, wherein said gas stream comprises gas selected from the group consisting of: nitrogen, helium, argon, oxygen, ozone, ammonia, nitrous oxide, carbon dioxide, carbon monoxide, SiH<sub>4</sub>, silane, silicon tetrafluoride, hydrazine, and any combinations thereof.
- 65. (Withdrawn) The process of claim 60, wherein said process vapor further comprises a chemical precursor selected from the group consisting of: amines, aminoalcohols, silanes, siloxanes, alkanes, alkenes, alkynes, alcohols, esters, ketones, aldehydes, carboxylic acids, and any combinations thereof.
- 66. (Withdrawn) The process of claim 60, wherein said process vapor further comprises a chemical precursor selected from the group consisting of: arsines, alkylarsenates, phosphines, alkylphosphates, alkylphosphites, boranes, alkylborates, and any combinations thereof.
- 67. (Withdrawn) The process of claim 60, wherein said decomposing step comprises a decomposing means selected from the group consisting of: plasma, heating, chemical reaction, and any combinations thereof.
- 68. (Withdrawn) The process of claim 67, wherein said heating means comprises a temperature between about 100°C and about 800°C.
- 69. (Withdrawn) The process of claim 60, wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl.
- 70. (Withdrawn) The process of claim 60, wherein said antioxidant compound of Formula (1) is selected from the group consisting of: phenol, hydroquinone, 4-methylphenol, 3-methylphenol, 2-methylphenol, 4-ethylphenol, 4-propylphenol, 4-iso-propylphenol, 4-butylphenol, 4-secbutylphenol, 4-iso-butylphenol, 4-tert-butylphenol, 4-methoxyphenol, 3-

- methoxyphenol, 2-methoxyphenol, 4-ethoxyphenol, 4-propoxyphenol, 4-butoxyphenol, 2,4-di-tert-butylphenol, 2-(1-methylbutyl)phenol, 2-(benzyloxy)phenol, 2-tert-butyl-6-methylphenol, 3,4,5-trimethoxyphenol, 3-ethoxy-4-methylphenol, 4-benzyloxyphenol, 4-benzyl-2,6-di-tert-butylphenol, 2-(2-butenyl)phenol, 2-(4-methylbenzyl)phenol, 2,6-di-tert-butyl-4-methylphenol (BHT), 1,2-dihydroxybenzene, 2,4,6-tris-benzyloxyphenol, 2,4-dicyclohexyl-5-methylphenol, 6-tert-butyl-1,2-dihydroxybenzene, and any combinations thereof.
- 71. (Withdrawn) The process of claim 60, wherein said antioxidant compound is present in an amount between about 1 ppm to about 1000 ppm.
- 72. (Withdrawn) The process of claim 60, wherein R<sup>6</sup> is methyl, ethyl, or propyl; and R<sup>7</sup>, R<sup>8</sup> and R<sup>9</sup> are methyl, ethyl, propyl, methoxy, ethoxy or propoxy.
- 73. (Withdrawn) The process of claim 60, wherein said alkoxysilane of Formula (2) is selected from the group consisting of: trimethylmethoxysilane, triethylmethoxysilane, tripropylmethoxysilane, triphenylmethoxysilane, tri(4-methylphenyl)methoxysilane, dimethyldimethoxysilane, diethyldimethoxysilane, dipropyldimethoxysilane, diphenyldimethoxysilane, di(4methylphenyl)dimethoxysilane, methyltrimethoxysilane. ethyltrimethoxysilane, propyltrimethoxysilane, phenyltrimethoxysilane, 4methylphenyltrimethoxysilane, trimethylethoxysilane, triethylethoxysilane, tripropylethoxysilane, triphenylethoxysilane, tri(4methylphenyl)ethoxysilane, dimethyldiethoxysilane, diethyldiethoxysilane, dipropyldiethoxysilane, diphenyldiethoxysilane, di(4methylphenyl)diethoxysilane, methyltriethoxysilane, ethyltriethoxysilane, propyltriethoxysilane, phenyltriethoxysilane, 4methylphenyltriethoxysilane, trimethylpropoxysilane, triethylpropoxysilane,

tripropylpropoxysilane, triphenylpropoxysilane, tri(4methylphenyl)propoxysilane, dimethyldipropoxysilane, diethyldipropoxysilane, dipropyldipropoxysilane, diphenyldipropoxysilane, di(4-methylphenyl)dipropoxysilane, methyltripropoxysilane, ethyltripropoxysilane, propyltripropoxysilane, phenyltripropoxysilane, 4methylphenyltripropoxysilane, trimethylbutoxysilane, triethylbutoxysilane, tripropylbutoxysilane, triphenylbutoxysilane, tri(4methylphenyl)butoxysilane, dimethyldibutoxysilane, diethyldibutoxysilane, dipropyldibutoxysilane, diphenyldibutoxysilane, di(4methylphenyl)dibutoxysilane, methyltributoxysilane, ethyltributoxysilane, propyltributoxysilane, phenyltributoxysilane, 4methylphenyltributoxysilane, trimethylphenoxysilane, triethylphenoxysilane, tripropylphenoxysilane, triphenylphenoxysilane, tri(4-methylphenyl)phenoxysilane, dimethyldiphenoxysilane, diethyldiphenoxysilane, dipropyldiphenoxysilane, diphenyldiphenoxysilane, di(4-methylphenyl)diphenoxysilane, methyltriphenoxysilane, ethyltriphenoxysilane, propyltriphenoxysilane, phenyltriphenoxysilane, 4-methylphenyltriphenoxysilane, trimethyl(4methylphenoxy)silane, triethyl(4-methylphenoxy)silane, tripropyl(4methylphenoxy)silane, triphenyl(4-methylphenoxy)silane, tri(4methylphenyl)(4-methylphenoxy)silane, dimethyldi(4methylphenoxy)silane, diethyldi(4-methylphenoxy)silane, dipropyldi(4methylphenoxy)silane, diphenyldi(4-methylphenoxy)silane, di(4methylphenyl)di(4-methylphenoxy)silane, methyltri(4methylphenoxy)silane, ethyltri(4-methylphenoxy)silane, propyltri(4methylphenoxy)silane, phenyltri(4-methylphenoxy)silane, 4methylphenyltri(4-methylphenoxy)silane, and any combinations thereof.

74. (Withdrawn) The process of claim 60, wherein said alkoxysilane is present in an amount between about 10 ppm to about 2500 ppm.

- 75. (Withdrawn) The process of claim 60, wherein said alkoxysilane is present in an amount between about 100 ppm to about 1000 ppm.
- 76. (Withdrawn) The process of claim 60, wherein said one or more organohydrosiloxane compounds are one or more linear compounds, one or more cyclic compounds, and any combinations thereof.
- 77. (Withdrawn) The process of claim 76, wherein said one or more linear compounds have a formula according to Formula (3),

$$R^{12} - S_{i}^{13} - O - S_{i}^{10} - O - S_{i}^{10} - O - S_{i}^{14} - R^{15}$$

$$R^{12} - S_{i}^{11} - O - S_{i}^{10} - O - S_{i}^{10} - R^{15}$$

$$R^{13} - R^{15} - R^{15}$$

$$R^{14} - R^{15} - R^{15}$$

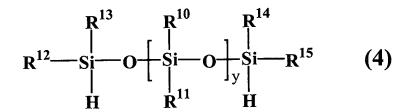
$$R^{15} - R^{15} - R^{15}$$

wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; x is 1 to about 20; and x can equal 0 when at least one of  $R^{11}$  through  $R^{16}$  is H.

- 78. (Withdrawn) The process of claim 77, wherein R<sup>10</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; R<sup>11</sup> through R<sup>16</sup> is methyl, ethyl, propyl, butyl, cyclohexyl or H; and x is about 1 to about 10.
- 79. (Withdrawn) The process of claim 77, wherein said linear organohydrosiloxanes of Formula (3) are selected from the group

consisting of:1,1,1,3,3-pentamethyldisiloxane, 1,1,1.3,3pentaethyldisiloxane, 1,1,1,3,3-pentaphenyldisiloxane, 1,1,1,3,3-penta(4methylphenyl)disiloxane, 1,1,5,5-tetramethyl-3-ethyltrisiloxane, 1,1,5,5tetraethyl-3-methyltrisiloxane, 1,1,3,5,5-pentamethyltrisiloxane, 1,1,3,5,5pentaethyltrisiloxane, 1,1,3,5,5-pentaphenyltrisiloxane, 1,1,3,5,5-penta(4methylphenyl)trisiloxane, 1,1,1,5,5,5-heptamethyl-3-ethyltrisiloxane, 1.1.1.5.5.5-heptaethyl-3-methyltrisiloxane, 1,1,1,3,5,5,5heptamethyltrisiloxane, 1,1,1,3,5,5,5-heptaethyltrisiloxane, 1,1,1,3,5,5,5heptaphenyltrisiloxane, 1,1,1,3,5,5,5-hepta(4-methylphenyl)trisiloxane, 1,1,3,5,7,7-hexamethyltetrasiloxane, 1,1,3,5,7,7-hexaethyltetrasiloxane, 1,1,3,5,7,7-hexaphenyltetrasiloxane, 1,1,3,5,7,7-hexa(4methylphenyl)tetrasiloxane, 1,1,1,3,5,7,7,7-octamethyltetrasiloxane, 1,1,1,3,5,7,7,7-octaethyltetrasiloxane, 1,1,1,3,5,7,7,7octaphenyltetrasiloxane, 1,1,1,3,5,7,7,7-octa(4methylphenyl)tetrasiloxane, 1,1,3,5,7,9,9-heptamethylpentasiloxane, 1.1.3.5.7.9.9-heptamethylpentasiloxane, 1,1,3,5,7,9,9heptaethylpentasiloxane, 1,1,3,5,7,9,9-heptaphenylpentasiloxane, 1,1,3,5,7,9,9-hepta(4-methylphenyl)pentasiloxane, 1,1,1,3,5,7,9,9,9nonamethylpentasiloxane, 1,1,1,3,5,7,9,9,9- nonaethylpentasiloxane, 1,1,1,3,5,7,9,9,9- nonaphenylpentasiloxane, 1,1,1,3,5,7,9,9,9- nona(4methylphenyl)pentasiloxane, 1,1,3,5,7,9,11,11-octaamethylhexasiloxane, 1,1,3,5,7,9,11,11-octaethylhexasiloxane, 1,1,3,5,7,9,11,11octaphenylhexasiloxane, 1,1,3,5,7,9,11,11-octa(4methylphenyl)hexasiloxane, 1,1,1,3,5,7,9,11,11,11decamethylhexasiloxane, 1,1,1,3,5,7,9,11,11,11-decaethylhexasiloxane, 1,1,1,3,5,7,9,11,11,11-decaphenylhexasiloxane, 1,1,1,3,5,7,9,11,11,11deca(4-methylphenyl)hexasiloxane, and any combinations thereof.

80. (Withdrawn) The process of claim 76, wherein said one or more linear compounds have a formula according to Formula (4),

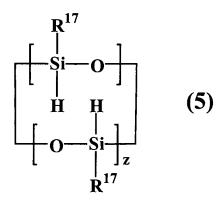


wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl;  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and y is about 0 to about 20.

- 81. (Withdrawn) The process of claim 80, wherein R<sup>10</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; R<sup>11</sup> through R<sup>16</sup> is methyl, ethyl, propyl, butyl, cyclohexyl or H; and y is about 0 to about 8.
- (Withdrawn) The process of claim 80, wherein said linear 82. organohydrosiloxanes of Formula (4) are selected from the group consisting of: 1,1-diethyl-3,3-dimethyldisiloxane, 1,1,3,3tetramethyldisiloxane, 1,1,3,3-tetraethyltrisiloxane, 1,1,3,3tetraphenyldisiloxane, 1,1,3,3-tetra(4-methylphenyl)disiloxane, 1,1,5,5tetramethyl-3,3-diethyltrisiloxane, 1,1,5,5-tetraethyl-3,3dimethyltrisiloxane, 1,1,3,3,5,5-hexamethyltrisiloxane, 1,1,3,3,5,5hexaethyltrisiloxane, 1,1,3,3,5,5-hexaphenyltrisiloxane, 1,1,3,3,5,5hexa(4-methylphenyl)trisiloxane, 1,1,3,3,5,5,7,7-octamethyltetrasiloxane, 1,1,3,5,7,7-octaethyltetrasiloxane, 1,1,3,3,5,5,7,7-octaphenyltetrasiloxane, 1,1,3,3,5,5,7,7-octa(4-methylphenyl)tetrasiloxane, 1,1,3,3,5,5,7,7,9,9decamethylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-decaethylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-decaphenylpentasiloxane, 1,1,3,3,5,5,7,7,9,9-deca(4methylphenyl)pentasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11dodecaamethylhexasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11dodecaethylhexasiloxane, 1,1,3,3,5,5,7,7,9,9,11,11-

dodecaphenylhexasiloxane, and 1,1,3,3,5,5,7,7,9,9,11,11-dodeca(4-methylphenyl)hexasiloxane, and any combinations thereof.

83. (Withdrawn) The process of claim 76, wherein said one or more cyclic compounds have a formula according to Formula (5),



wherein  $R^{17}$  is independently  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and z is about 2 to about 21.

- 84. (Withdrawn) The process of claim 83, wherein R<sup>17</sup> is methyl, ethyl, propyl, butyl, or cyclohexyl; and z is about 2 to about 11.
- 85. (Withdrawn) The process of claim 83, wherein said cyclic organohydrosiloxanes of Formula (5) are selected from the group consisting of: 1,3,5-trimethylcyclotrisiloxane, 1,3,5-triethylcyclotrisiloxane, 1,3,5-triphenylcyclotrisiloxane, 1,3,5-tri(4-methylphenyl)cyclotrisiloxane, 1,3,5,7-tetramethylcyclotetrasiloxane, 1,3,5,7-tetraethylcyclotetrasiloxane, 1,3,5,7-tetra(4-methylphenyl)cyclotetrasiloxane, 1,5-dimethyl-3,7-diethylcyclotetrasiloxane, 1,3-dimethyl-5,7-diethylcyclotetrasiloxane, 1,3,5,7,9-pentamethylcyclopentasiloxane, 1,3,5,7,9-

pentaethylcyclopentasiloxane, 1,3,5,7,9-pentaphenylcyclopentasiloxane, 1,3,5,7,9-penta(4-methylphenyl)cyclopentasiloxane, 1,3,5,7,9,11-hexamethylcyclohexasiloxane, 1,3,5,7,9,11-hexaethylcyclohexasiloxane, 1,3,5,7,9,11-hexaphenylcyclohexasiloxane, 1,3,5,7,9,11-hexa(4-methylphenyl)cyclohexasiloxane, 1,5,9-trimethyl-3,7,11-triethylcyclohexasiloxane, 1,3,5-trimethyl-7,9,11-triethylcyclohexasiloxane, and any combinations thereof.

- 86. (Withdrawn) The process of claim 60, wherein said organohydrosiloxane composition comprises:
  - a. one or more organohydrosiloxane compounds of Formula (3),

$$R^{12} - S_{i}^{13} - O - \begin{cases} R^{10} & R^{14} \\ S_{i}^{10} & S_{i}^{14} \\ S_{i}^{10} & R^{15} \end{cases}$$
(3)

wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl, and  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and x is about 1 to about 10;

- b. an antioxidant compound of said Formula (1), wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl; and
- c. an alkoxysilane of said Formula (2), wherein R<sup>6</sup> is methyl, ethyl, or propyl; and R<sup>7</sup>, R<sup>8</sup> and R<sup>9</sup> are methyl, ethyl, propyl, methoxy, ethoxy or propoxy.

Amendment Serial No. 10/665,739

87. (Withdrawn) The composition of claim 60, wherein said organohydrosiloxane composition comprises:

one or more organohydrosiloxane compounds of Formula (4),

$$R^{12} - S_{i}^{13} - O + S_{i}^{10} -$$

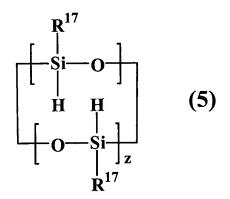
wherein  $R^{10}$  is  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl, and  $R^{11}$  through  $R^{16}$  are each independently H,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and y is about 0 to about 20;

an antioxidant compound of said Formula (1), wherein R<sup>1</sup> through R<sup>5</sup> are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl; and

an alkoxysilane of said Formula (2), wherein  $R^6$  is methyl, ethyl, or propyl; and  $R^7$ ,  $R^8$  and  $R^9$  are methyl, ethyl, propyl, methoxy, ethoxy or propoxy.

88. (Withdrawn) The composition of claim 60, wherein said organohydrosiloxane composition comprises:

one or more organohydrosiloxane compounds of Formula (5),



wherein  $R^{17}$  is independently  $C_1$ - $C_{18}$  linear, branched, or cyclic alkyl,  $C_1$ - $C_{18}$  linear, branched, or cyclic alkoxy, or substituted or unsubstituted aryl; and z is about 2 to about 11;

an antioxidant compound of said Formula (1), wherein  $R^1$  through  $R^5$  are H, OH, methyl, ethyl, methoxy, ethoxy, and tert-butyl; and

an alkoxysilane of said Formula (2), wherein  $R^6$  is methyl, ethyl, or propyl; and  $R^7$ ,  $R^8$  and  $R^9$  are methyl, ethyl, propyl, methoxy, ethoxy or propoxy.